

Event Name		Expo 2025 Osaka, Kansai, Japan				
Period		Wednesday, September 24, 2025 ~ September 26, 2025 3-day/2-night				
		City	Transportation	Date	meal	
1	9/24 Wednesday	Osaka		Travel to the hotel on your own HOTEL:Hotel Hankyu RESPIRE OSAKA Address: Osaka, Osaka-shi, Kita-ku, Ofuka-cho 1-1 https://www.hankyu-hotel.com/en/hotel/respire/osaka/access ※As for Dinner, please feel free to have it on your own 【Stay】Hotel Hankyu RESPIRE OSAKA	Dinner×	
2	9/25 Thursday	Osaka	Private Bus	08:30 From the hotel to the expo site 09:00~18:00 Visiting the Expo all day, transfer to the hotel by bus after the tour ※As for lunch and Dinner, please feel free to have it on your own 【Stay】Hotel Hankyu RESPIRE OSAKA	Breakfast○ Lunch× Dinner×	
3	9/26 Friday	Nagano Tokyo	Private Bus	08:00 Departure from the hotel 10:00~11:00 Sightseeing in Genguen Garden (〒522-0061 3 Kanagame-cho, Hikone-shi, Shiga Prefecture) 11:10 Departure 11:50 Lunch at Yoro SA ※As for lunch, please feel free to have it on your own 13:00 Departure 15:00~16:00 Sightseeing at Magome-juku (4300-1 Mago, Nakatsugawa-shi, Gifu) 16:10 Departure 18:10 Arrive at Hotel RAKO Hananoi Hotel (2-1200-3 Takashima, Suwa-shi, Nagano Prefecture) ※As for Dinner, please feel free to have it on your own 【Stay】RAKO Hananoi Hotel	Breakfast○ Lunch× Dinner×	

The participation fee is 92,000 yen. If you would like to stay at the hotel for one person, there will be an additional 12,000 yen charge.

The participation fee includes:

- One-day group ticket to the Expo
- Two nights' accommodation (September 24th and 25th)
- Chartered bus transfers from the hotel to the Expo site and from the hotel to the INFOM site

Please apply through the INFOM Seminar & Workshop application form.

Once we have confirmed that 15 or more people are participating, we will contact you again regarding payment procedures.

If you would like to visit the Expo 2025 Osaka, Kansai, Japan before the seminars and workshops, it is better to fly to Osaka.

If you do not to visit the Expo 2025 Osaka, Kansai, Japan before the seminars and workshops, Tokyo will be the starting point for the events.